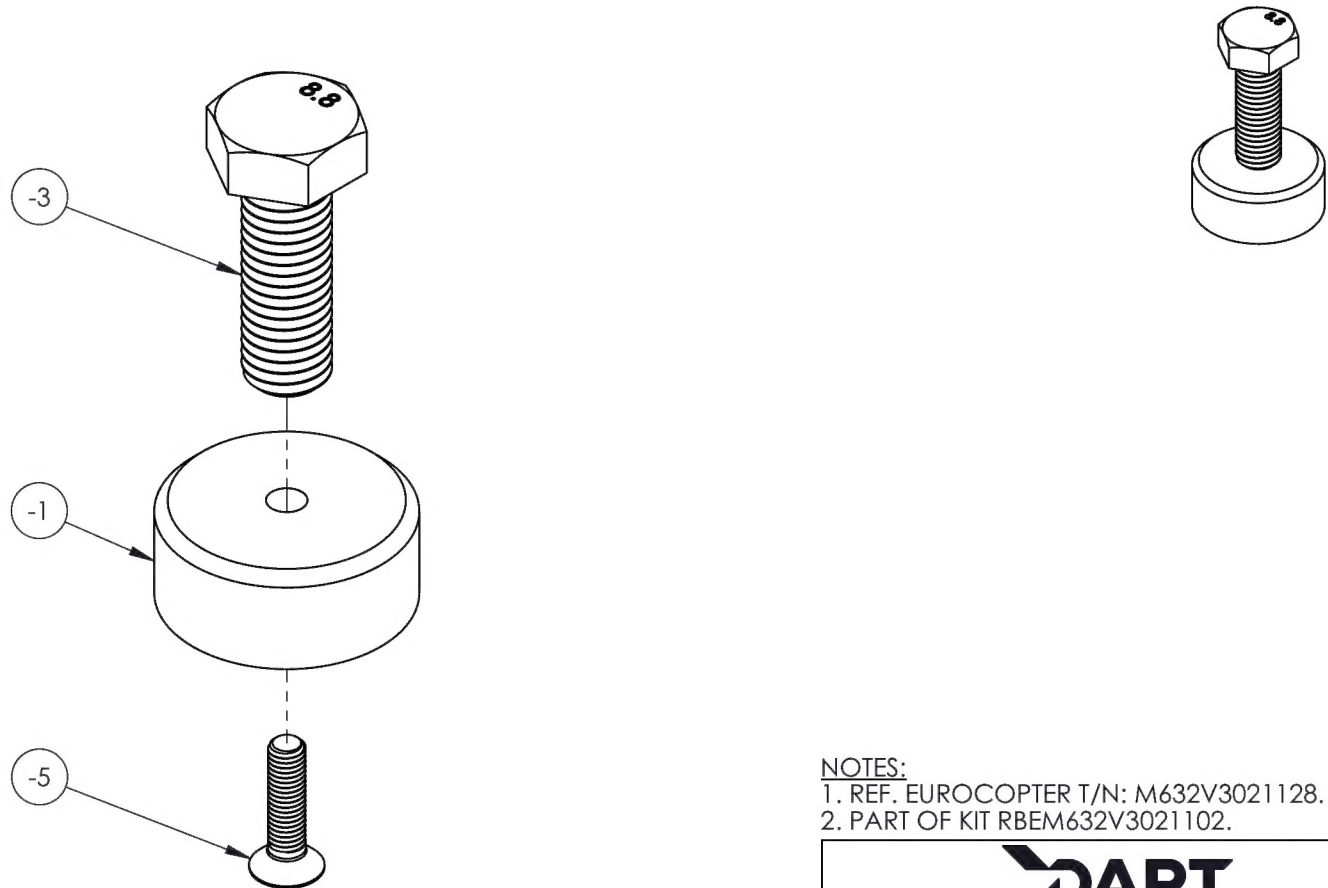


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/12/2016	SM	JAG
2	17-0004	-1 CH'D DIM WAS Ø.217 THRU ALL ∇ Ø.450 X 90° IS Ø.217 THRU ALL ∇ Ø.45 X 90°. -3 DELETED B/O FROM BOM. -5 CH'D P/N WAS #91263A833 IS #91263A835.	1/16/2017	RJC	JAG



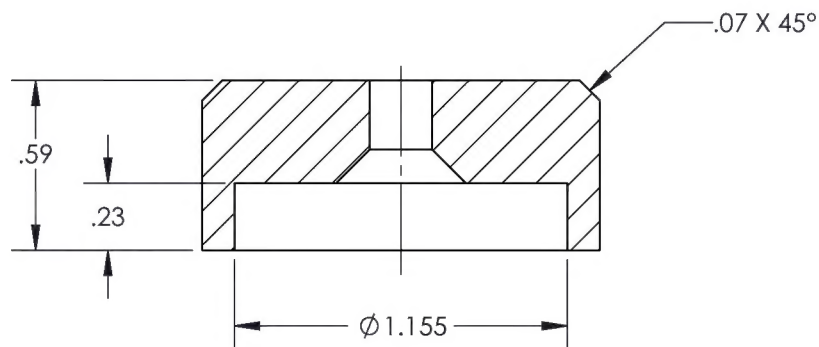
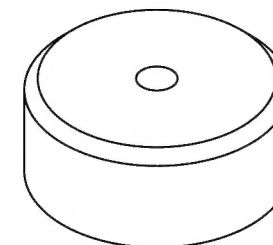
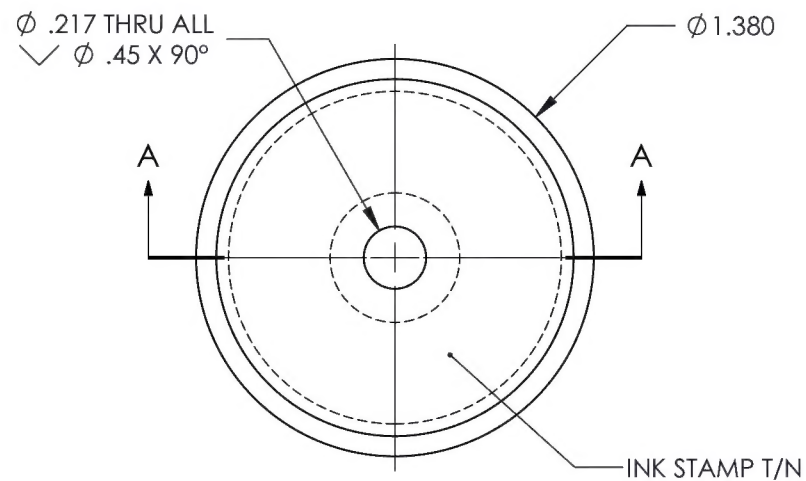
- NOTES:
 1. REF. EUROCOPTER T/N: M632V3021128.
 2. PART OF KIT RBEM632V3021102.

DART AEROSPACE	
TITLE HAFTING TOOL	
DWG NO. RBEM632V3021128	REV 2
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT PLAIN	.XXX ± .005 FRACTIONS ± 1/8
FINISH PLAIN	.XX ± .01 ANGLES ± 5°
SPEC ASME Y14.5M-2009	.X ± .1 SURFACES = 125° ✓
DRAWN BY: MACCOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:2	DATE 3/3/2016
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CAP	WHITE DELRIN		2
			-3	1	BOLT	STEEL	M12 X 1.75 X 35mm (MCMASTER-CARR # 91280A718) MODIFIED	1
		B/O	-5	1	HEX DRIVE FLAT HEAD SCREW	STEEL	M5 X 0.8 X 20mm (MCMASTER-CARR #91263A835)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0004	-1 CH'D DIM WAS Ø.217 THRU ALL ∇ Ø.450 X 90° IS Ø.217 THRU ALL ∇ Ø.45 X 90°.	1/16/2017	RJC	JAG



SECTION A-A

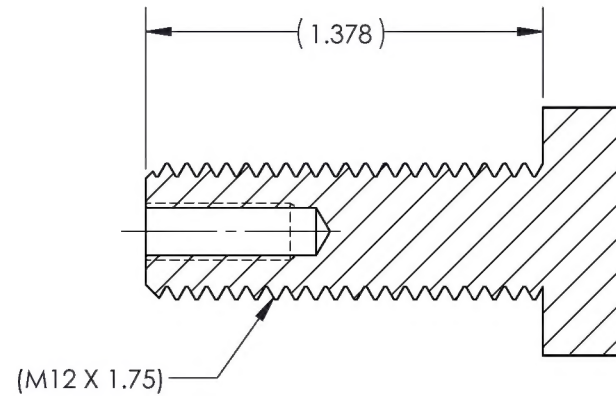
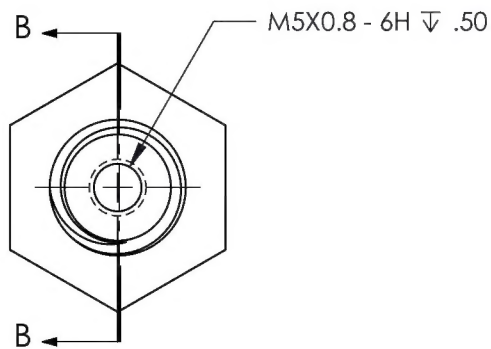
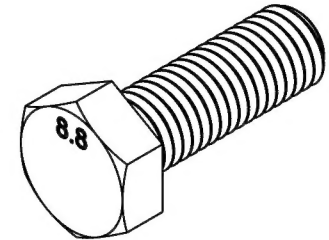
(-1)

CAP

DART AEROSPACE	
TITLE HAFTING TOOL	
DWG NO. RBEM632V3021128-1	REV 2
MAT'L WHITE DELRIN	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125 \sqrt
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 3:2	DATE 3/3/2016
	SHEET 2 OF 4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

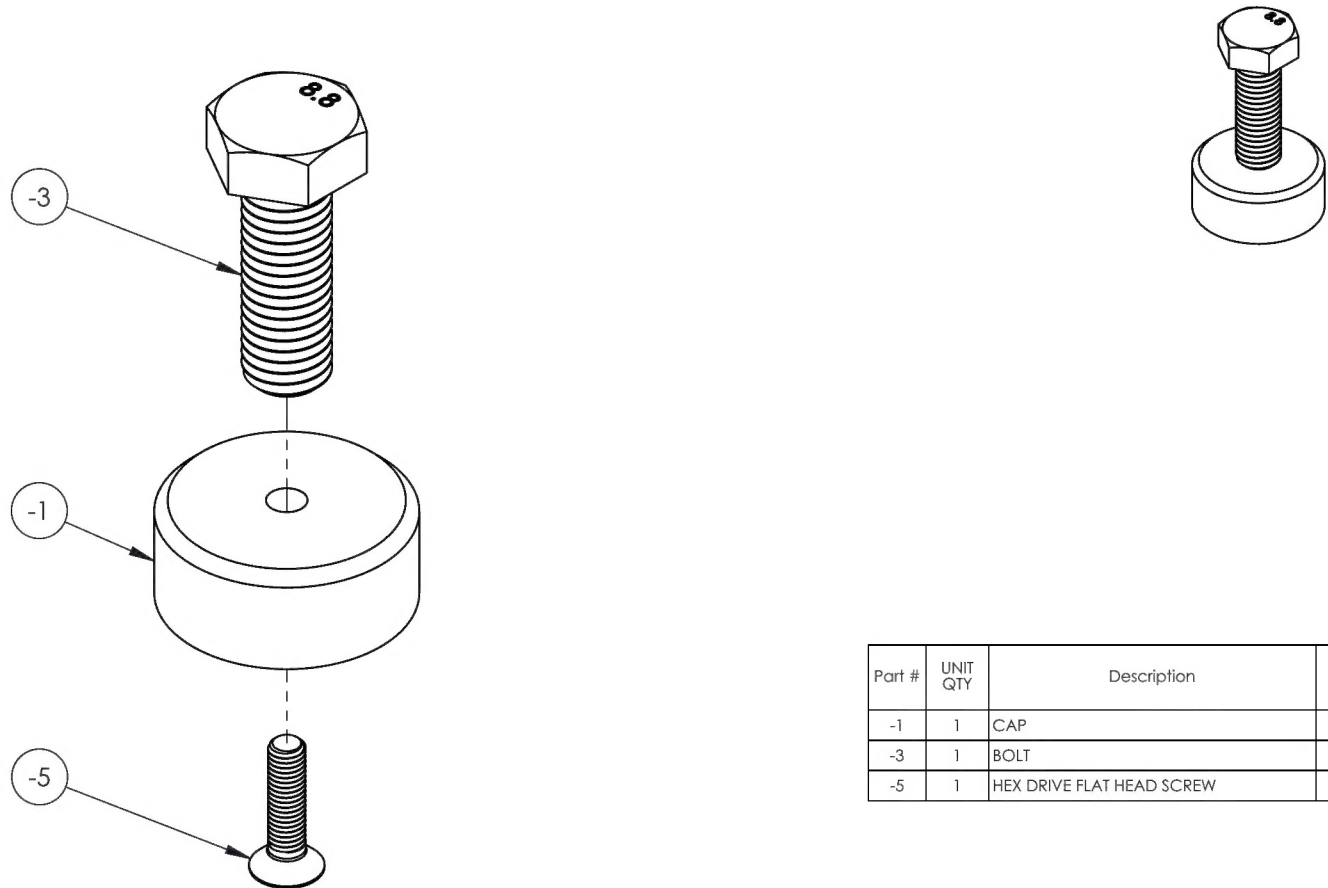


SECTION B-B

③
BOLT

DART AEROSPACE	
TITLE HAFTING TOOL	
DWG NO. RBEM632V3021128-3	REV 2
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 3:2	DATE 3/3/2016
	SHEET 3 OF 4

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Part #	UNIT QTY	Description	Material
-1	1	CAP	WHITE DELRIN
-3	1	BOLT	STEEL
-5	1	HEX DRIVE FLAT HEAD SCREW	STEEL



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e-mail: sales@dartaero.com
dartaerospace.com

TITLE			
HAFTING TOOL			
DWG NO.	RBEM632V3021128	REV	2
SCALE	1:2	DATE	3/3/2016
		CUSTOMER 1 OF 1	
		SHEET	4 OF 4